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	A 3391 - PRODUCTION REL		BF
-	A 3391 - PRODUCTION REL 23AGM ISOLATOR	EASE 4/16/01	BF
	∠ ± SURE POWI <u>DO NOT SCALE THIS DRAWING</u> <u>APPROVALS DATE</u> SPECIFICA <sup>™</sup> SPECIFICA <sup>™</sup>	21023AGM	DN REV A

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		See sheet 1			

## FUNCTIONAL DESCRIPTION

The Battery Isolator Module is part of the vehicle Charging & Energy Storage System. It shall isolate the vehicle's main system battery/batteries from the vehicle's auxiliary battery during vehicle non-running, cranking and running operation while providing a connection to charge both systems. It is capable of conducting up to 170 amps at 100°C and 210 amps at 85°C. In addition, the Battery Isolator Module will provide a voltage feed to the generation output stud during ignition run operation. The Battery Isolator Module shall conform to Component Technical Specification TX – 133688 for 12 Volt, 210 Maximum Current operation.

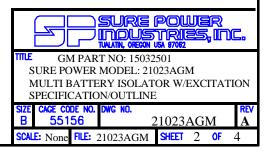
## **ENVIRONMENTAL SPECIFICATIONS**

The isolator is sealed and protected against dust, road splash, engine oil, gasoline, ethylene, brake fluid, washer solvent, and auto transmission fluid. The isolator is protected against shock and vibration.

Characteristic	Parameter	Units	Notes
Operational Temperature Range	-40 TO +100	°C	Ambient temperature measured 25mm from end of isolator
Storage Temperature Range	-45 TO +150	°C	
Humidity	0 to 100	%RH	
Sodium Chloride Spray	168	Hrs	Continuous at 35°C
Calcium Chloride Spray	168	Hrs	Continuous at 35°C

## **ELECTRICAL SPECIFICATIONS**

Characteristic	Symbol	MIN	ТҮР	MAX	Unit	Notes:
"A" Terminal Input voltage	V <sub>A</sub>	9	15	16	V	Guaranteed operation within specification.
"E" Terminal Input voltage	V <sub>E</sub>	9	12.6	16	V	Guaranteed operation within specification.
Forward Voltage drop	V <sub>F</sub>	0.5		1.2	V	

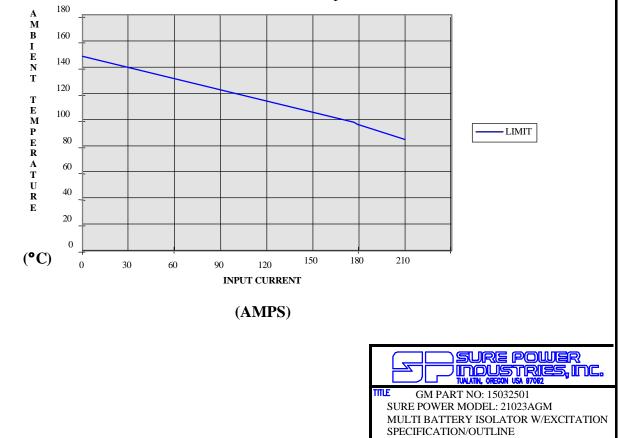


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Characteristic	Symbol	MIN	ТҮР	MAX	Unit	Notes:
Input Reverse Polarity	V <sub>REV</sub>		12.6	300	V	Electronically protected
"E" Terminal Current	I <sub>E</sub>			25	А	Shall be vehicle system protected with a 6 amp auto reset circuit breaker or equivalent.
Voltage drop deviation due to radiation	V <sub>R</sub>			0.25	V	GM specification GM9112P
Radiated Emissions						GM specification GM9114P
Conducted Immunity						GM specifications GM9116P, GM9119P, GM9117P, and GM9105P
Leakage Current	I <sub>LEAK</sub>			0.5	mA	25°C ambient temperature, 12.6V battery voltage

Electrical characteristics continued .....

Maximum current for ambient temperature:



CAGE CODE NO. 55156

SCALE: None FILE: 21023AGM

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21023AGM

SHEET 3

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**OF** 4

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MECHANICAL SPECI						
Connectors: Four (4) M8x1.25 plated steel hex nut connected v ASTM B545 - 97, to a coating terminals will be made with a r	with a torque range of 5.5 – thickness of 0.0003 to 0.000	7 Newton- )5 inches. (	meters. Tin is plated Connections to the			
Housing: 6063-T5 aluminum, t 0.002 inches, with epoxy encap		117 - 97 to	a coating thickness	s of		
Label Material: White Compute GM6121M, Type B, High Tem		lear Gloss	Mylar Laminate, m	eets		
Weight: 8.55lb / 3.88kg						
UNIT DIMENSIONS						
(±0.15	120,14]) (6.50 [165,1]) [3.81]) (6.50 [165,1]]	)•	-			
	(3.055[77.60]) (3.055[77.60]) (3.055[77.60]) (10.25[6,35]) (10.25[6,35])		2X 1.187[30.15]			
- 0.407 [10.34] ±0.15 [3.81]						
(0.250 [6.35])			2X Ø0.394[10.00] THRU		╘╴	
(±0.15 [3.81])	ULTI BATTERY ISOLATOR ITERRUPTEUR SEPARATEUR DE BATTERIES INP ISOSOT BATTERIAL BATTERIAL	·—-+¢	(6.65 [168.9	P]±0,10 [2.5])		
	ALLIERINATOR ALTERNIATOR ALTERNIATOR ALTERNIATOR ALTERNIATOR ALTERNIATOR					
(0.750 [19.05]) (+0.15 [3.81])	ANICKES OC NOT NOT NOT NOT NOT NOT NOT NOT		(3.32 [84.3])		┛	
			3.953 [100.41]			
					Ľ	
			0.555 [14.10]			
	13.000 [330.20]		NOTES:	רייני גער איז	NO) /	
∕— 4X M8x1,	25P TIN PLATED STEEL TERMINAL POST		I. RESTRICTED AND REP	PORTABLE CHEMICALS PER GM10	JUM.	
	4X M8x1.25P TIN PLATED STEEL HEX NUT		1.05[26.7] ±0.18[4.57]			
			(3.05[77.5]±0.15[3.81])			
			]			
	DIMENS	<u>ss otherwise sp</u> ions are in inc <del>i</del> rances are:		<b>SURE POU</b> Industru		<b>C</b> .
	± XXX ±	0.25 [X ± 0.030 [XX ±	6.4 0.76	TUNATIN, CHECON USA 87082 ART NO: 15032501	- gui u	
		iot scale this d	SURE POWE	ER MODEL: 21023AGN TTERY ISOLATOR W/I		ION
	APP DRAWN	ROVALS	SPECIFICAT	ΓΙΟΝ/OUTLINE		
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	APPR		SCALE: None FIL	E 21023AGM SHEET	4 <b>of</b>	4